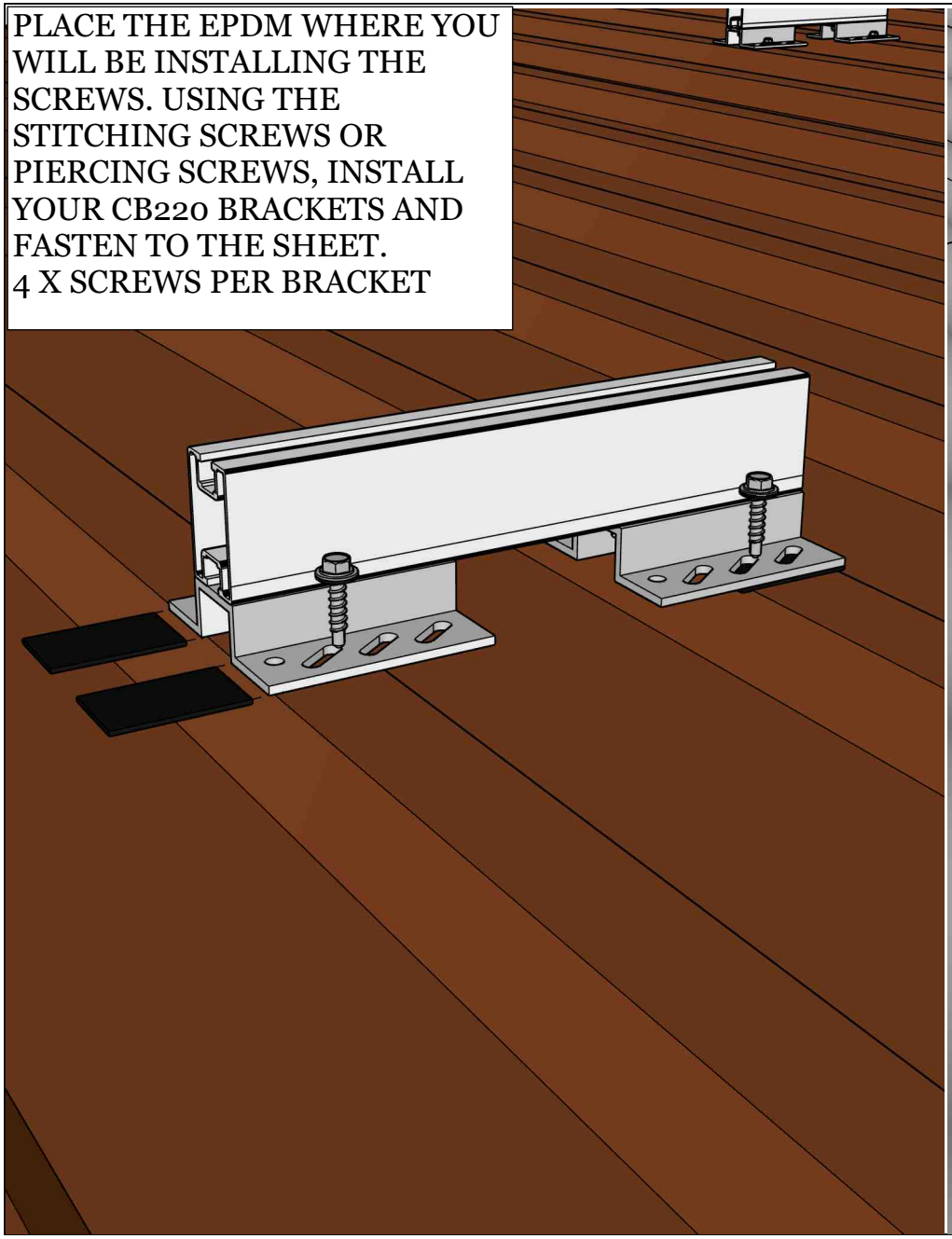
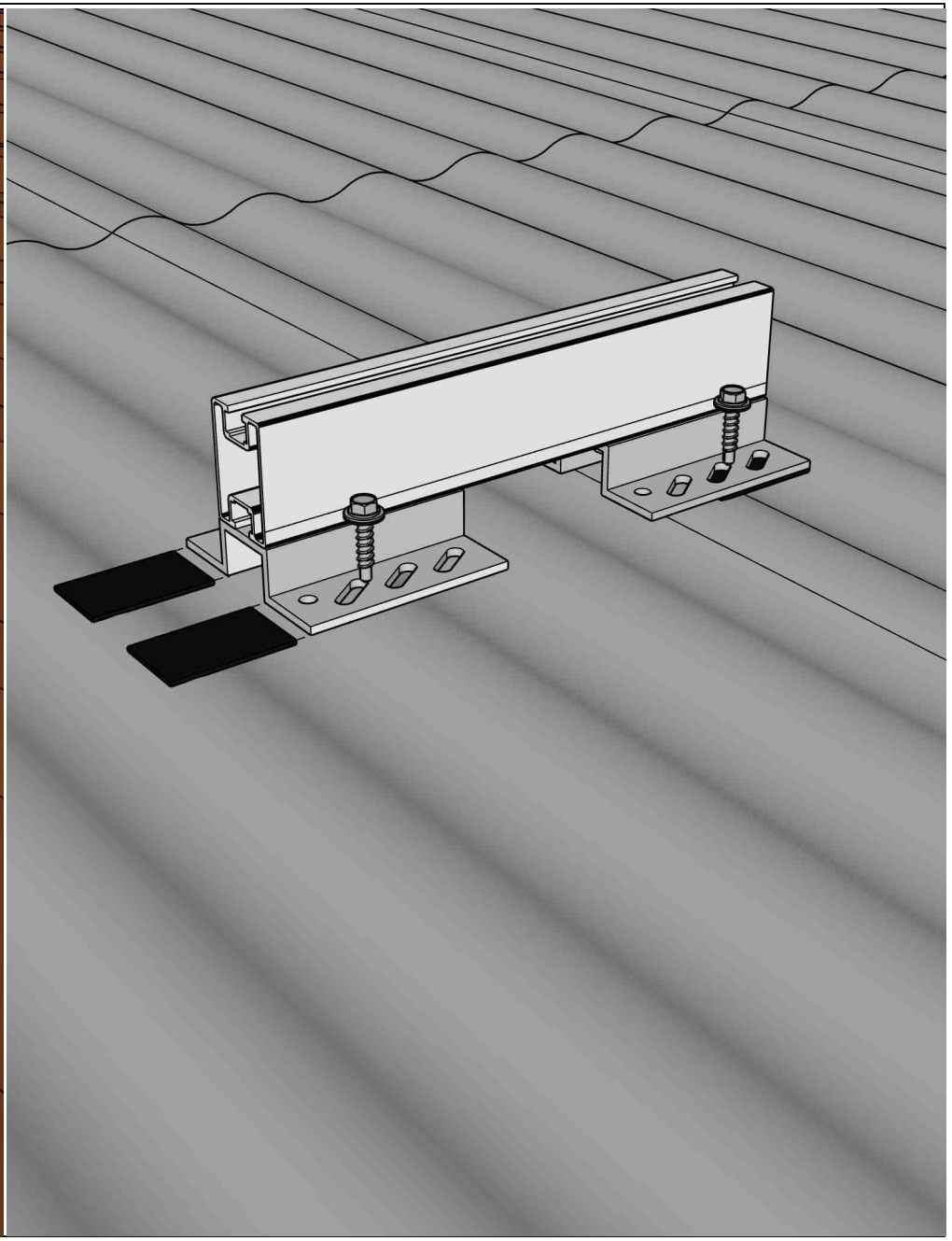
PLACE THE EPDM WHERE YOU WILL BE INSTALLING THE SCREWS. USING THE STITCHING SCREWS OR PIERCING SCREWS, INSTALL YOUR CB220 BRACKETS AND FASTEN TO THE SHEET.
4 X SCREWS PER BRACKET





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	MM/DD/YY	REMARKS
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2	__/__/__	...
3	__/__/__	...
4	__/__/__	...
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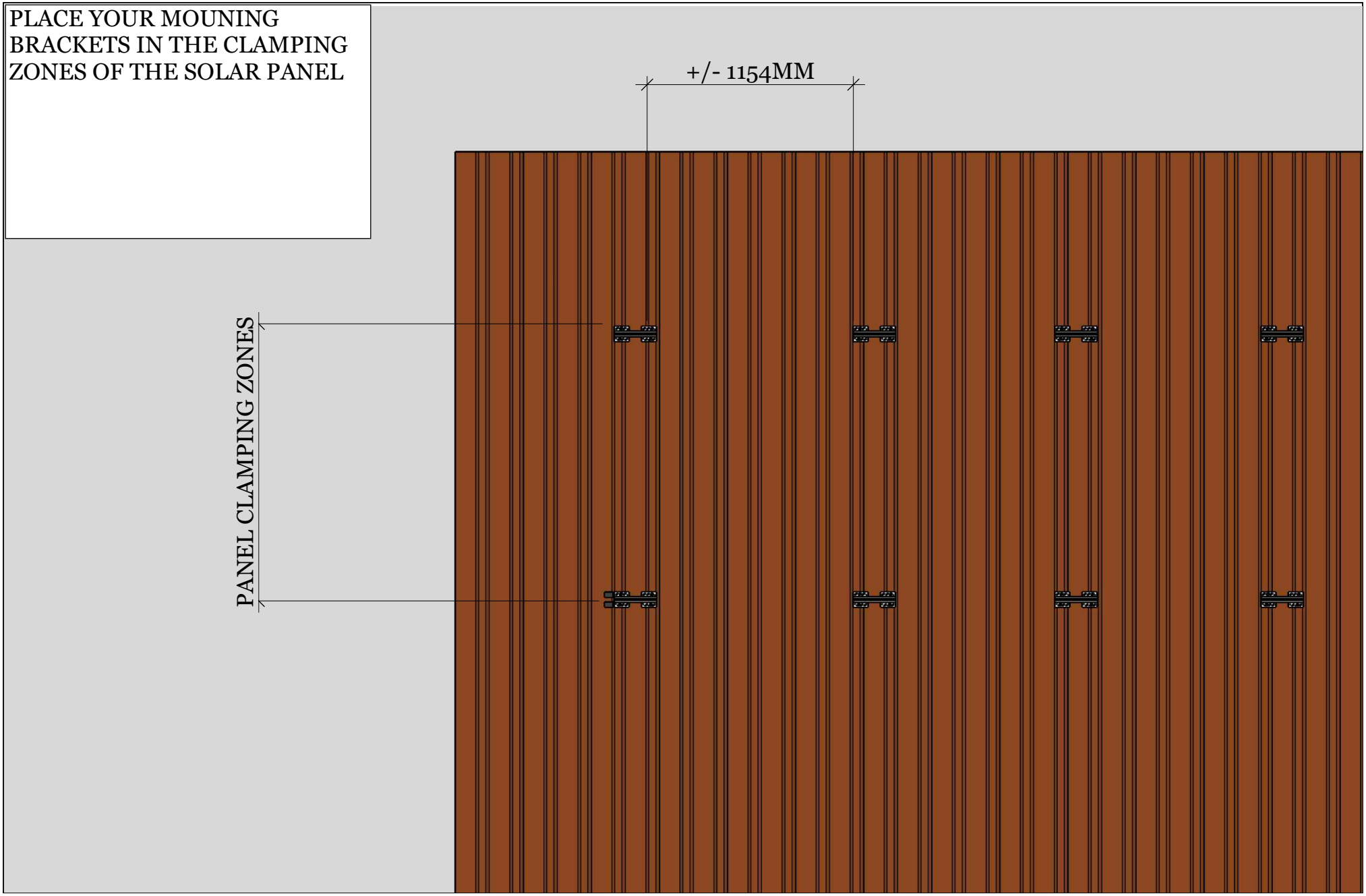
A 01

PLACE YOUR MOUNING BRACKETS IN THE CLAMPING ZONES OF THE SOLAR PANEL



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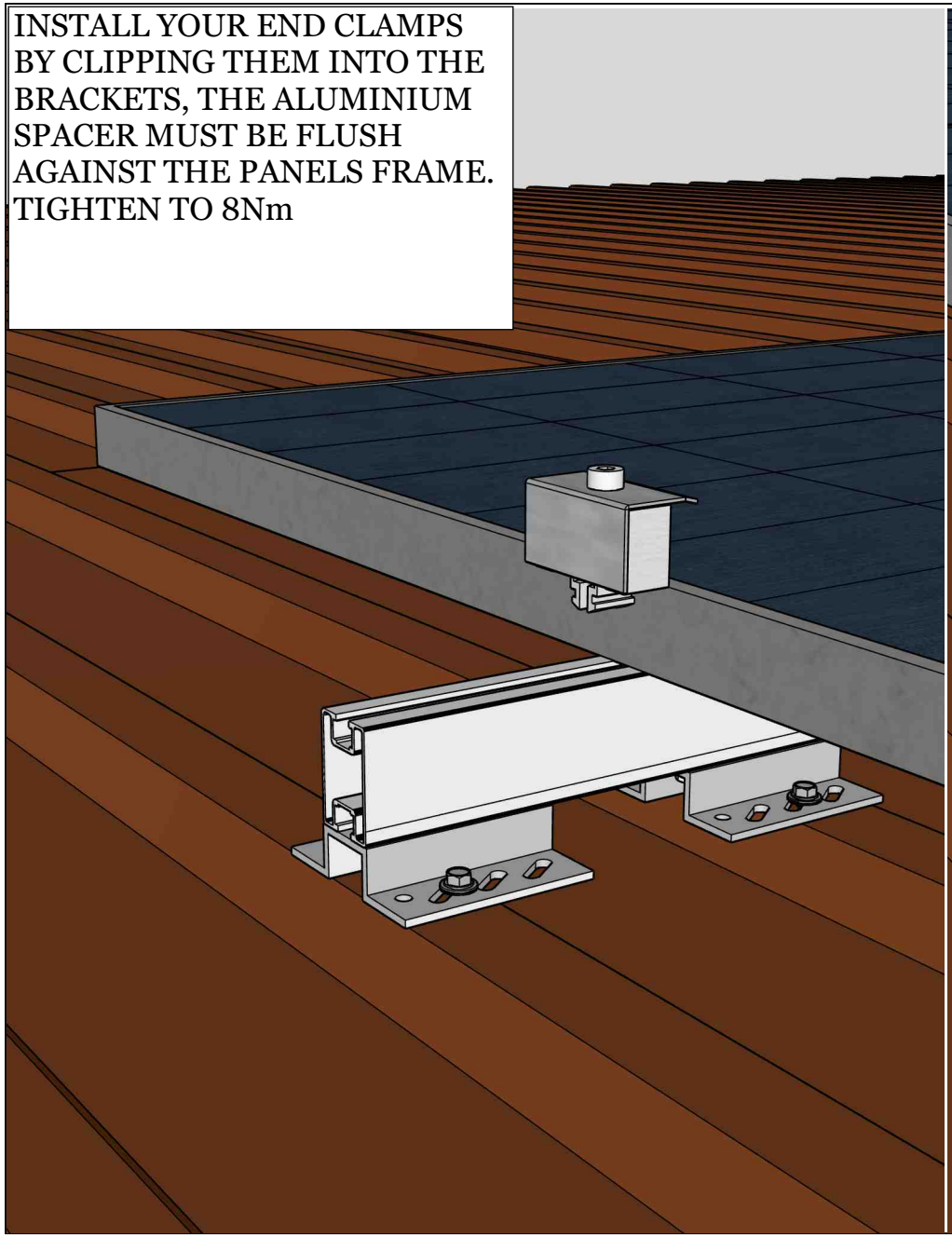
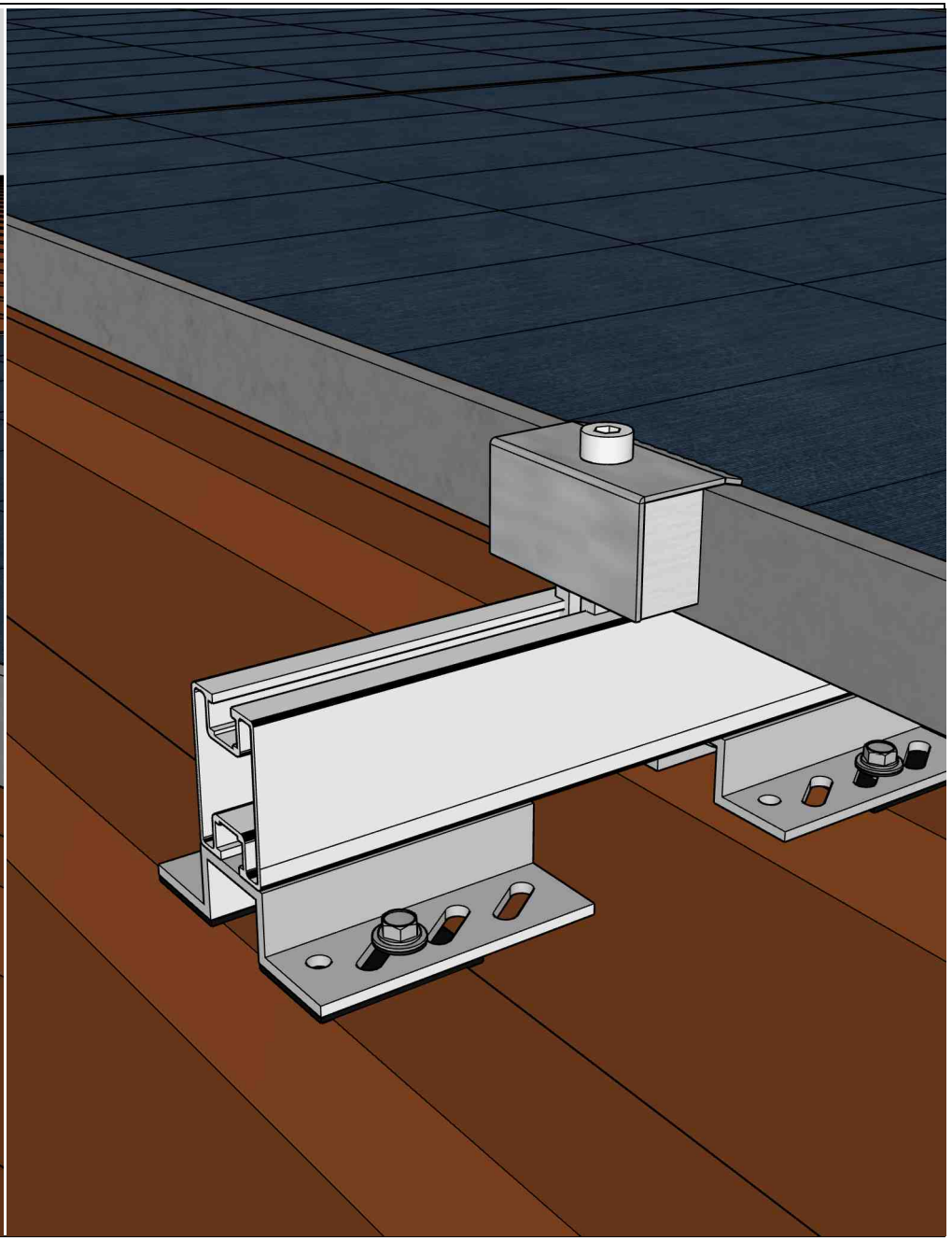
A 02

INSTALL YOUR END CLAMPS BY CLIPPING THEM INTO THE BRACKETS, THE ALUMINIUM SPACER MUST BE FLUSH AGAINST THE PANELS FRAME. TIGHTEN TO 8Nm





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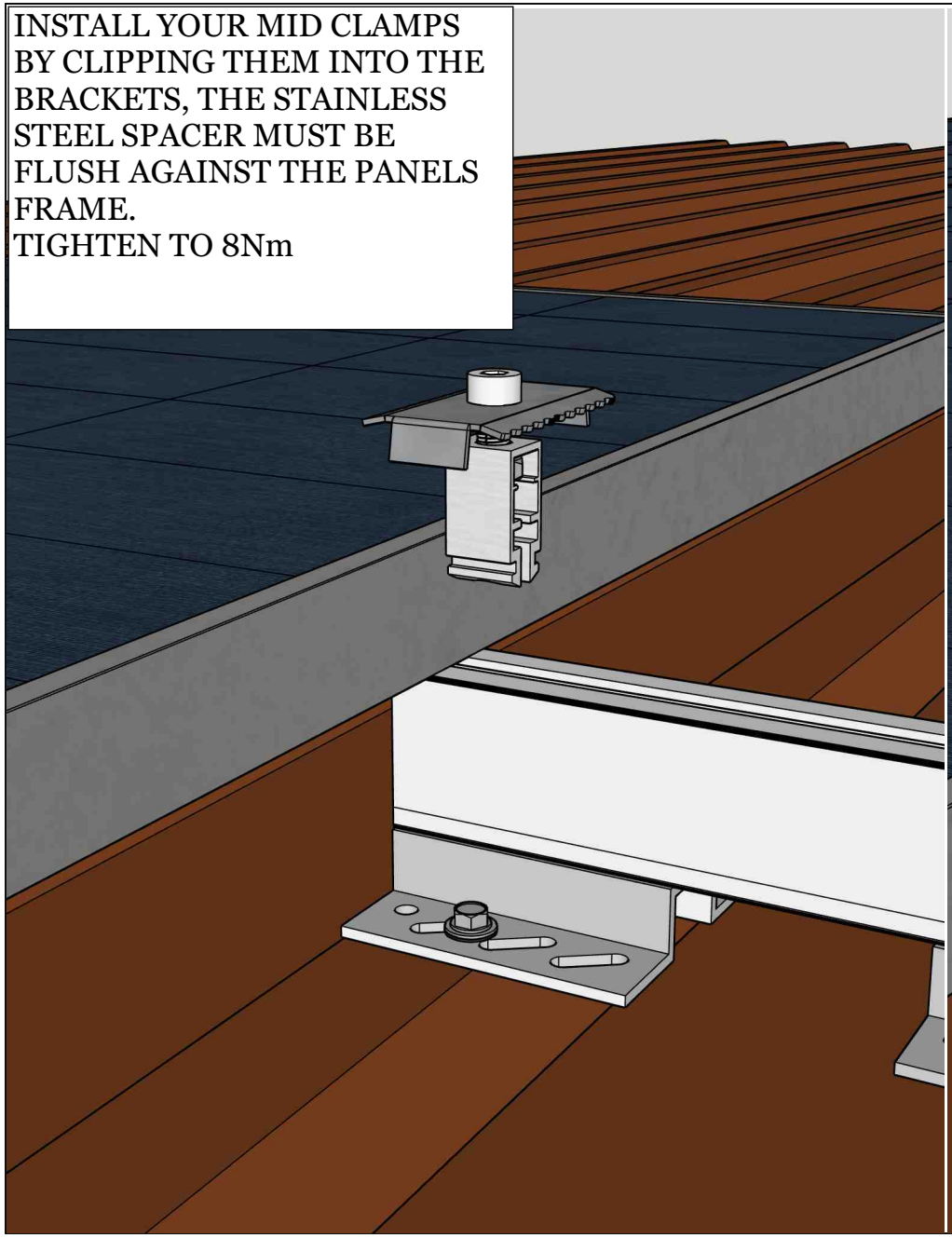
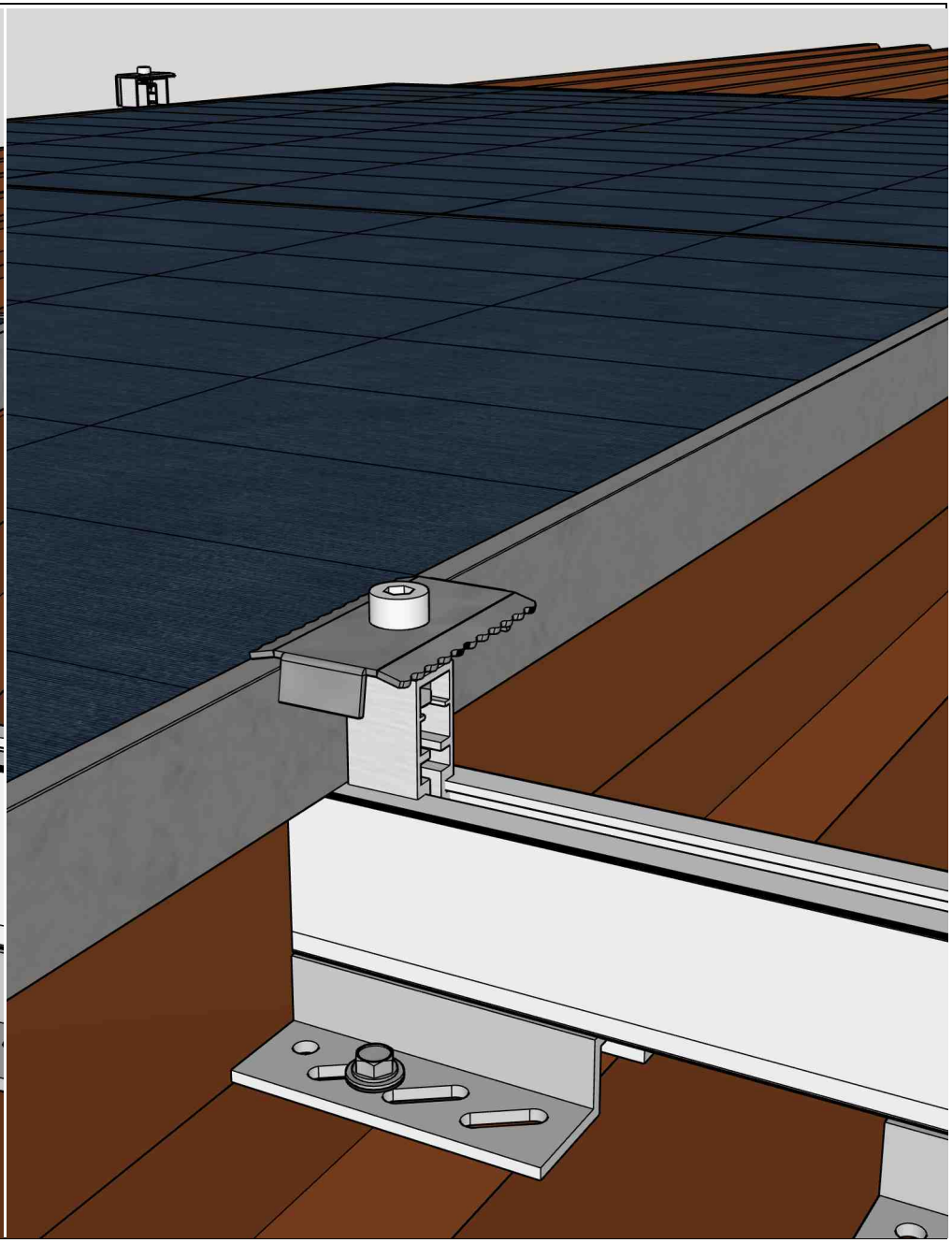
03

A

INSTALL YOUR MID CLAMPS BY CLIPPING THEM INTO THE BRACKETS, THE STAINLESS STEEL SPACER MUST BE FLUSH AGAINST THE PANELS FRAME.
TIGHTEN TO 8Nm





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04

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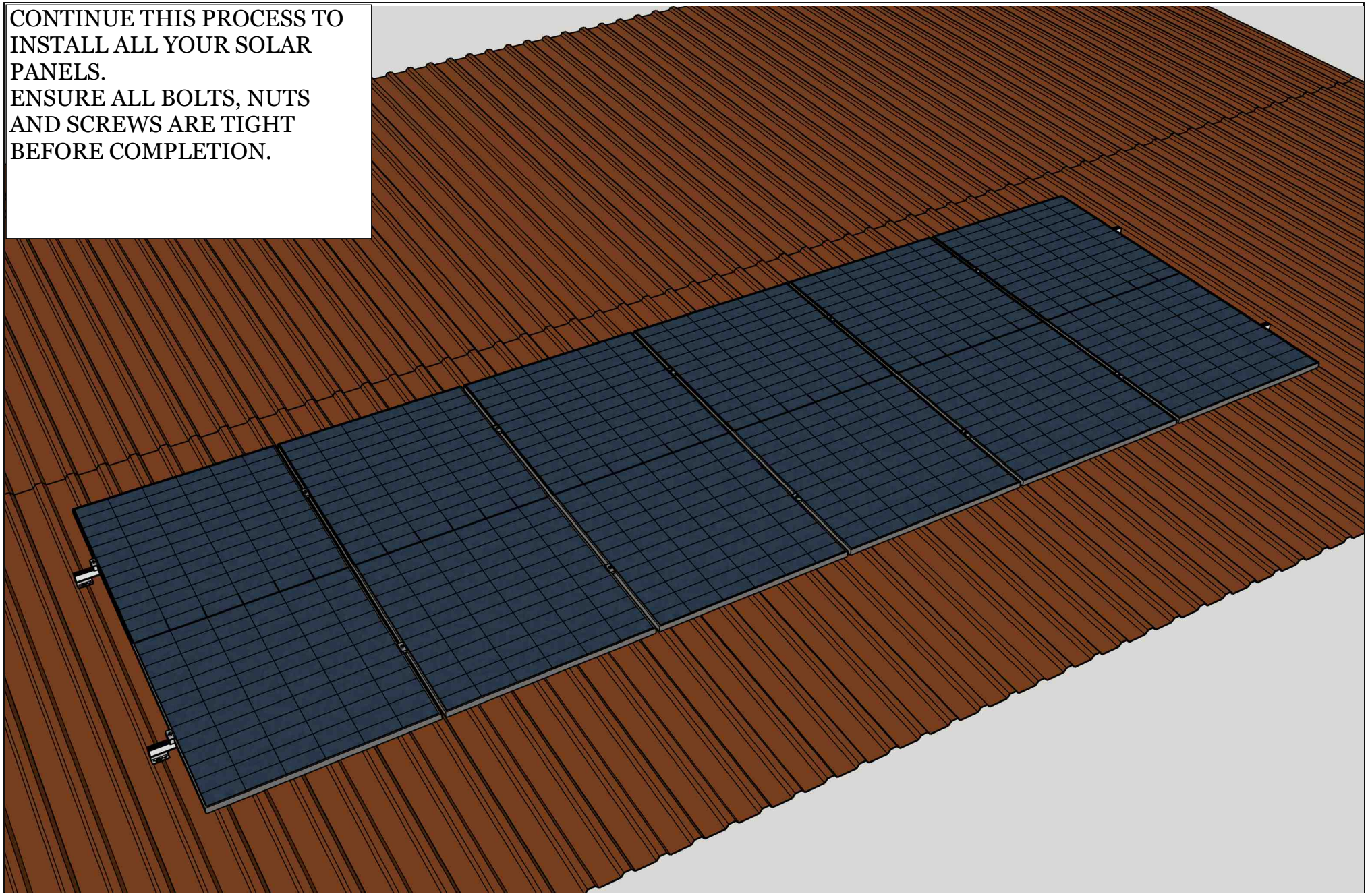
CONTINUE THIS PROCESS TO INSTALL ALL YOUR SOLAR PANELS.
ENSURE ALL BOLTS, NUTS AND SCREWS ARE TIGHT BEFORE COMPLETION.



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05

A